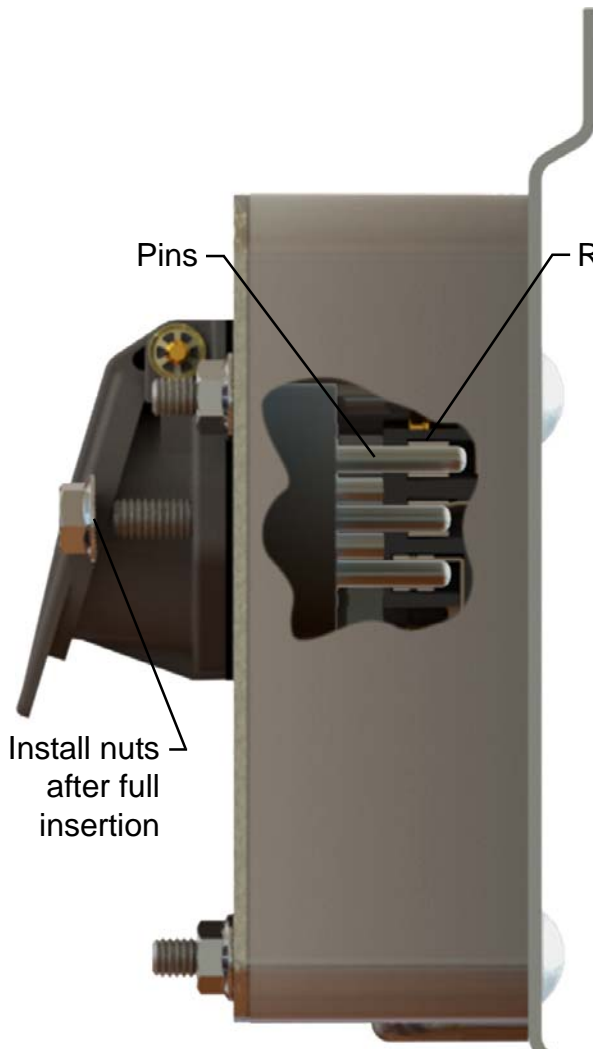




SMART BOX® INSTALLATION



RIGHT

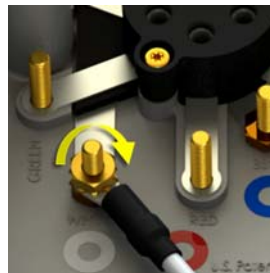
Fully engage rear pins of receptacle with the receiver in the box using hand force to ensure alignment before installing nuts.



WRONG

Do not use nuts to draw the receptacle pins into the receiver. Misalignment may damage the assembly, and cause poor connections.

The application of a non-conductive (dielectric) grease, per TMC recommended practice RP-155, to the rear pins of the receptacle and the receiver sockets can reduce installation force, and increase life of the connector.



Tighten nuts securely against the harness ring terminals, using 15 to 20 lb-in torque.



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